

SIA "Stali"
Kingas, Priekulu pagasts,
Priekulu novads
LV-4126
Latvia

Determination of air permeability, watertightness, resistance to wind load and operating forces

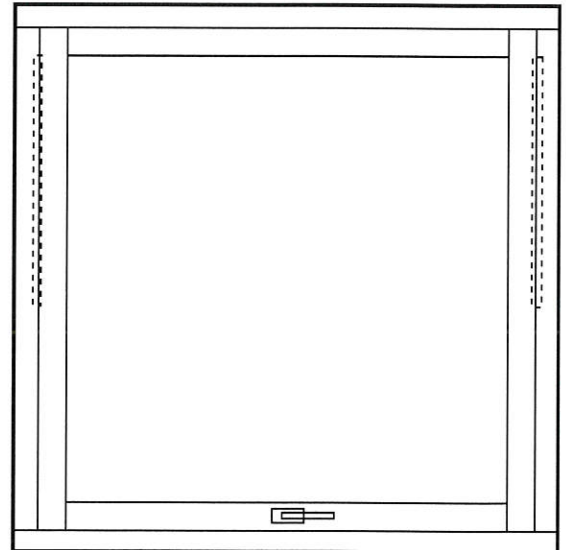
(1 appendix)

Test object

(See figures in appendix 1)

Manufacturer: SIA "Stali"
Type: 12/12 VFAV wood/aluminium window
Size: 1180 x 1180 mm
Condition at arrival: No visible damage
Date of arrival: 2017-01-05
Date of testing: 2017-01-09
SP's serial number: 2162

The test object was chosen by the client in agreement with SP's representative during the production inspection control for P-marked windows, see report 6F001317.



Watertightness according to SS-EN 1027:2016 method A up to 600 Pa

No leakage.

The window meets the requirements for class 9A according to SS-EN 12208:2000

Resistance to wind load according to SS-EN 12211:2016 class 3 Repeated pressure test up to 600 Pa

No damage noted.

The window meets the requirements for class 3, test P2 according to SS-EN 12210.

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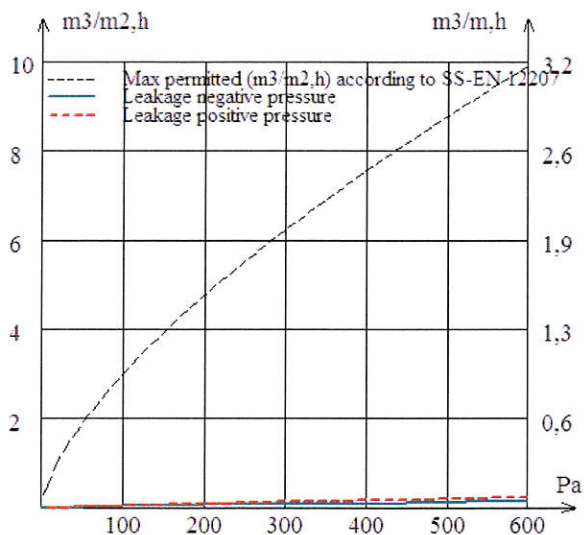
Postal address
SP
Box 857
SE-501 15 BORÅS
Sweden

Office location
Brinellgatan 4
SE-504 62 BORÅS

Phone / Fax / E-mail
+46 10 516 50 00
+46 33 13 55 02
info@sp.se

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Air permeability according to SS-EN 1026:2016 up to 600 Pa



The window meets the requirements for class 4 according to SS-EN 12207:2000.

Operating forces according to SS-EN 12046-1:2003

Hand operated hardware:

Opening torque (mean of 3 measurements) = 2.8 Nm.

Closing torque (mean of 3 measurements) = 5.2 Nm.

The window meets the requirements for class 1 according to SS-EN 13115:2001. (Opening and closing torque shall be maximum 10 Nm).

Conditions of test

The test results refer only to the tested object.

Equipment used:	Test rig invnr 900912 and measuring equipment invnr 200746
Air tightening to the test rig:	On the test objects inside
Estimated error margin:	Air pressure difference ± 2 Pa, air flow ± 5 % and operating forces ± 10 %
Test climate:	Air temperature 20.5 °C, RH 34 %, air pressure 992 hPa
Water temperature:	According to the standard
Conditioning:	Laboratory climate after arrival to SP

SP Technical Research Institute of Sweden Sustainable Built Environment - Building Physics and Indoor Environment

Performed by

Examined by



Richard Dawson



Börje Gustavsson

Appendix