

Handled by, department

Richard Dawson

Energy Technology

+46(0)105 16 57 11, richard.dawson@sp.se

SIA "Stali"

Kingas, Priekulu pagasts

Priekulu novads

LV-4126

Latvia

Determination of air permeability, watertightness and resistance to wind load

Test object

(see attached drawings and pictures)

Manufacturer: SIA "Stali"

Type: Wooden sliding patio door

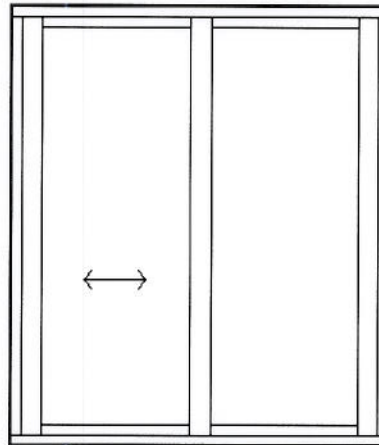
Size: 1780 x 2085 mm

Condition at arrival: No visible damage

Date of arrival: 2010-11-01

Date of testing: 2010-11-11

SP's serial number: 1231



The test object was supplied by the client and mounted in the test frame by SP.

Watertightness according to SS-EN 1027 method A up to 900 Pa

No leakage

The test object meets the requirements for class E900 according to SS-EN 12208.

Resistance to wind load according to SS-EN 12211 class 3

Deflection test up to 1200 Pa

Pressure, Pa	Deflection, mm	
	Lock side vertical sash member (measuring length = 1420 mm)	Middle vertical sash member (measuring length = 1420 mm)
0	0,2	-0,1
1200 positive pressure	0,7	0,7
1200 negative pressure	-0,2	-0,8

SP Technical Research Institute of Sweden

Postal address
SP
Box 857
SE-501 15 Borås
Sweden

Office location
Västeråsen
Brinellgatan 4
SE-504 62 Borås

Phone / Fax / E-mail
+46 10 516 50 00
+46 33 13 55 02
info@sp.se

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The maximum relative frontal deflection was 0,61 per mille (requirement: <3,3 per mille according to SS-EN 12210 class C)

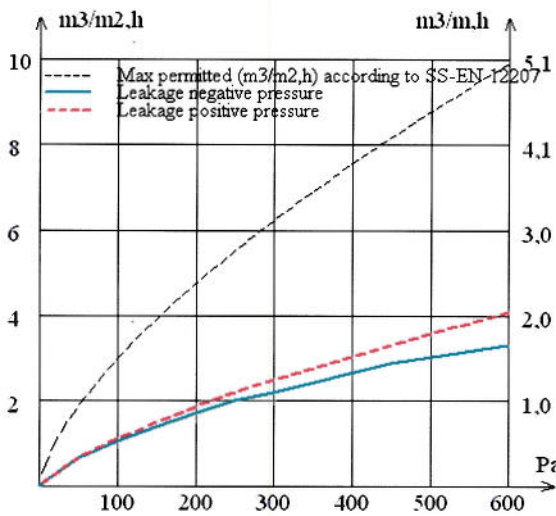
Repeated pressure test up to 600 Pa and safety test up to 1800 Pa

No damage noted.

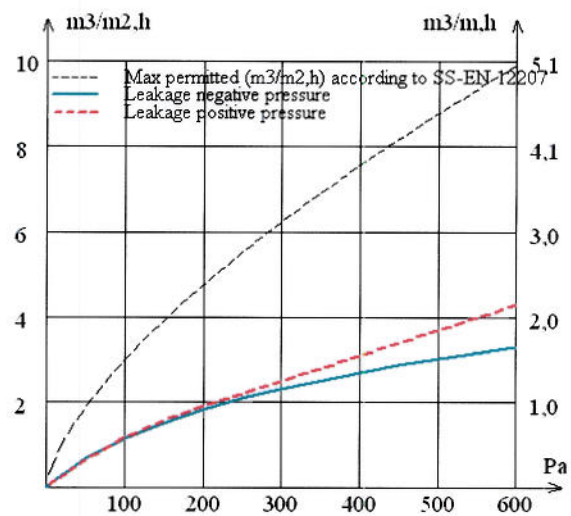
The test object meets the requirements for class 3 according to SS-EN 12210.

Air permeability according to SS-EN 1026 up to 600 Pa.

Before wind loading:



After wind loading:



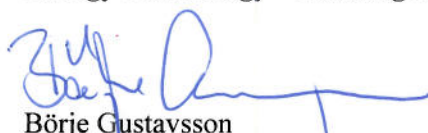
The test object meets the requirements for class 4 according to SS-EN 12207 both before and after wind loading.

Conditions of test

The test results refer only to the tested object.

Equipment used: Test rig invnr 202210 and measuring equipment invnr 200746
 Estimated error margin: Air pressure difference ± 2 Pa, air flow ± 5 % and deformation (wind load) $\pm 0,1$ mm
 Test climate: Air temperature 19 °C, RH 30 %, air pressure 970 hPa
 Water temperature: According to the standard
 Conditioning: Laboratory climate after arrival to SP

SP Technical Research Institute of Sweden
Energy Technology – Building Physics and Indoor Environment


 Börje Gustavsson
 Technical Manager


 Richard Dawson
 Technical Officer

Handled by, department
Bertil Jonsson
Energy Technology
+46 10 516 51 60, bertil.jonsson@sp.se

Sia „Stali”
Kingas, Priekulu pagasts
Priekulu novads
LV-4126
Lettland

Calculation of thermal transmittance (U-value) according to SS-EN ISO 10077-2 (3 appendices)

Work requested

The client supplied drawings of a sliding door for calculation of thermal transmittance. Appendix 3 shows the design of the profile section of the window.

Type:	Sliding door
Glass combination:	CGP-10ar-f-10ar-CGP
Spacer:	Thermix TX.N
Size:	2080 mm x 2080 mm

Calculation

Calculation of the profile section was performed using the FRAME 5.1 program. The composition of the glass part is given by Table 1 Appendix 1. Values of the thermal conductivity have been chosen according to Table 2 Appendix 1.

Calculations have been performed and results are shown in Appendix 2. Cut-off planes (adiabatic) have been placed 190 mm from the visibly glass edge and/or by connected wall. The air temperature and surface resistance have in accordance to SS-EN ISO 10077-2 been taken as $\vartheta_i = +20$ °C and $R_{si} = 0.13$ m²K/W (0.20 m²K/W for inward corners) on the inside and $\vartheta_e = 0$ °C and $R_{se} = 0.04$ m²K/W on the outside.

Calculation results

The thermal transmittance was obtained to $U_{DOOR} = 1.1$ W/(m²·K). The calculations are shown in greater detail in Appendix 1.

The thermal transmittance, which is calculated in this report, is only valid for doors with the same composition as the calculated one. The doors marking must be unambiguous, it has to be clear that the glass structure and profile systems are the same for the current door as for the calculated one.

SP Technical Research Institute of Sweden
Energy Technology - Building Physics and Indoor Environment



Bertil Jonsson
Technical Manager/Officer

SP Technical Research Institute of Sweden

<i>Postal address</i>	<i>Office location</i>	<i>Phone / Fax / E-mail</i>
SP	Västeråsen	+46 10 516 50 00
Box 857	Brinellgatan 4	+46 33 13 55 02
SE-501 15 BORÅS	Borås	info@sp.se
Sweden		

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Appendix 1

Table 1 Data for glass part¹

Structure:	6.38 mm LamiGlass – 10 mm – 4 mm Clear FloatGlass – 10 mm – 6.38 mm LamiGlass
Cavities:	10 mm argon (90 %) / 10 mm argon (90 %)
Coating (position):	Guardian ClimaGuard Premium (pos. 2, 5)
Corrected emissivity:	0.037

Table 2 Material data

Materials	Thermal conductivity, W/(m·K)	Source
Glass	1.0	1
EPDM	0.25	1
Butyl	0.24	1
Polyisobutylene	0.24	1
Aluminium	160	1
Desiccator	0.13	1
PVC	0.17	1
Stainless steel	17	1
PP (Thermix)	0.23	2
Silicone	0.35	1
Cavity (air)*	Calculated according to EN ISO 10077-2	
Cavity (glass space)	Calculated according to EN 673	

1 = EN 12524

2 = according to manufacturer

The emissivity 0.9 has been used for all materials in the frame.

¹ According to manufacturer

Table 3 Calculated ψ -value and thermal transmittance for a sliding door with size 2.08 m x 2.08 m

Part	ψ -value, W/(m·K) under / side / top	U-value, W/(m ² K)		
		Glass	Frame under / side / top	Frame width, m under / side / top
Fixed side	0.054 / 0.052 / 0.051	0.83	1.25 / 1.34 / 1.25	0.169 / 0.157 / 0.157
Moveable side	0.054 / 0.052 / 0.052	0.83	1.44 / 1.42 / 1.27	0.169 / 0.157 / 0.157
Mullion	0.101	0.82	1.59	0.112
	$\Sigma(\psi L) / A_{\text{tot}} = 0.13$	$\Sigma(AU) / A_{\text{tot}} = 1.01$		-

$$U_{\text{DOOR}} = 1.14 \text{ W/(m}^2\cdot\text{K)}$$

The thermal transmittance of the glass has been calculated according to EN 673. Thermal transmittance of the whole door is calculated by weighting the area with corresponding U-value and correction for ψ -values in accordance to SS-EN 10077-1 and -2.

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Energy Technology
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Calculation of thermal transmittance (U-value) according to SS-EN ISO 10077-2 (3 appendices)

Work requested

The client supplied drawings of a sliding door for calculation of thermal transmittance. Appendix 3 shows the design of the profile section of the window.

Type:	Sliding door
Glass combination:	CGP-12ar-f-12ar-CGP
Spacer:	Thermix TX.N
Size:	2080 mm x 2080 mm

Calculation

Calculation of the profile section was performed using the FRAME 5.1 program. The composition of the glass part is given by Table 1 Appendix 1. Values of the thermal conductivity have been chosen according to Table 2 Appendix 1.

Calculations have been performed and results are shown in Appendix 2. Cut-off planes (adiabatic) have been placed 190 mm from the visibly glass edge and/or by connected wall. The air temperature and surface resistance have in accordance to SS-EN ISO 10077-2 been taken as $\vartheta_i = +20$ °C and $R_{si} = 0.13$ m²K/W (0.20 m²K/W for inward corners) on the inside and $\vartheta_e = 0$ °C and $R_{se} = 0.04$ m²K/W on the outside.

Calculation results

The thermal transmittance was obtained to $U_{DOOR} = 1.0$ W/(m²·K). The calculations are shown in greater detail in Appendix 1.

The thermal transmittance, which is calculated in this report, is only valid for doors with the same composition as the calculated one. The doors marking must be unambiguous, it has to be clear that the glass structure and profile systems are the same for the current door as for the calculated one.

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Technical Manager/Officer

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Postal address
SP
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SE-501 15 BORÅS
Sweden

Office location
Västeråsen
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Phone / Fax / E-mail
+46 10 516 50 00
+46 33 13 55 02
info@sp.se

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Table 1 Data for glass part¹

Structure:	T4-12
Cavities:	12 mm argon (90 %) / 12 mm argon (90 %)
Coating (position):	Guardian ClimaGuard Premium (pos. 2, 5)
Corrected emissivity:	0.037

Table 2 Material data

Materials	Thermal conductivity, W/(m·K)	Source
Glass	1.0	1
EPDM	0.25	1
Butyl	0.24	1
Polyisobutylene	0.24	1
Aluminium	160	1
Desiccator	0.13	1
PVC	0.17	1
Stainless steel	17	1
PP (Thermix)	0.23	2
Silicone	0.35	1
Cavity (air)*	Calculated according to EN ISO 10077-2	
Cavity (glass space)	Calculated according to EN 673	

1 = EN 12524

2 = according to manufacturer

The emissivity 0.9 has been used for all materials in the frame.

¹ According to manufacturer

Table 3 Calculated ψ -value and thermal transmittance for a sliding door with size 2.08 m x 2.08 m

Part	ψ -value, W/(m·K) under / side / top	U-value, W/(m ² K)		
		Glass	Frame under / side / top	Frame width, m under / side / top
Fixed side	0.047 / 0.045 / 0.045	0.72	1.26 / 1.34 / 1.26	0.169 / 0.157 / 0.157
Moveable side	0.047 / 0.045 / 0.045	0.72	1.45 / 1.43 / 1.28	0.169 / 0.157 / 0.157
Mullion	0.087	0.72	1.60	0.112
Door	$\Sigma(\psi L) / A_{\text{tot}} = 0.11$	$\Sigma(AU) / A_{\text{tot}} = 0.94$		-

$$U_{\text{DOOR}} = 1.05 \text{ W}/(\text{m}^2 \cdot \text{K})$$

The thermal transmittance of the glass has been calculated according to EN 673. Thermal transmittance of the whole door is calculated by weighting the area with corresponding U-value and correction for ψ -values in accordance to SS-EN 10077-1 and -2.