

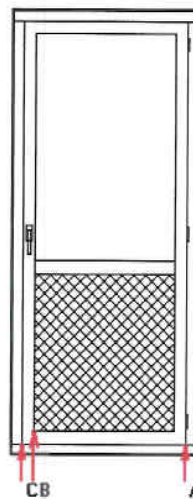
Handled by, department
Richard Dawson
Energy Technology
+46 33 16 57 11, richard.dawson@sp.se

KINGAS
Priekulu pag
Cesu rajons
LV-4126
LATVIA

Determination of air permeability and water tightness and resistance to wind load

Test object

Manufacturer: KINGAS
Type: Balcony door with aluminium cladding
Size: 885 x 2085 mm
Condition at arrival: No visible damage
Date of arrival: 2008-10-14
Date of testing: 2008-10-20
SP's serial number: 999



Water tightness according to SS-EN 1027 metod A up to 600 Pa (see attached pictures)

Point A: Leakage between frame and sash
Leakage degree 1 after one minute at 150 Pa
Leakage degree 0 200 Pa

Point B: Leakage infill joint corner
Leakage degree 2 after two minutes at 300 Pa
Leakage degree 3 after two minutes at 600 Pa

Point C: Leakage between frame and sash
Leakage degree 1 after one minute at 450 Pa

Leakage grading
0 No leakage 3 Minor run
1 One or a few drops 4 Minor flow
2 Several drops 5 Considerable flow

Resistance to wind load according to SS-EN 12211 class 3

Test with repeated pressure change up to 600 Pa and storm resistance up to 1800 Pa

No damage noted.

SP Technical Research Institute of Sweden

Postal address
SP
Box 857
SE-501 15 Borås
Sweden

Office location
Västeråsen
Brinellgatan 4
SE-504 62 Borås

Phone / Fax / E-mail
+46 10 516 50 00
+46 33 13 55 02
info@sp.se

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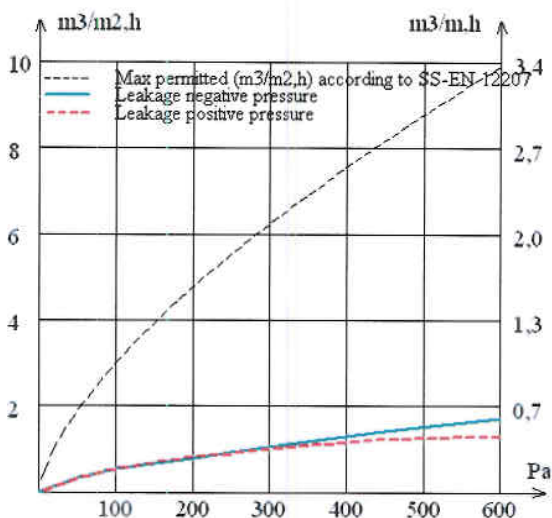
Deformation test up to 1200 Pa

Pressure, Pa	Deflection, mm	
	LHS vertical sash member (measurement length = 1950 mm)	RHS vertical sash member (measurement length = 1950 mm)
0	-0,2	-0,1
1200 positive pressure	0,3	0,2
1200 negative pressure	-0,8	-0,4

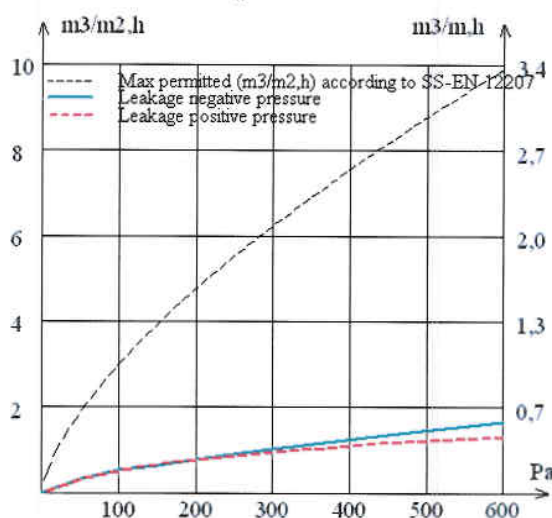
The maximum relative frontal deflection was 0,31 per mille (requirement: <3,3 per mille according to SS-EN 12210 class C)

Air permeability

Testing according to SS-EN 1026 up to 600 Pa



After windloading: Testing according to SS-EN 1026 up to 600 Pa



Conditions of test

The test results refer only to the tested object.

- Equipment used: Test rig invnr 202206 and measuring equipment invnr 200746
- Estimated error margin: Air pressure difference ± 2 Pa, air flow ± 5 % and deformation (wind load) $\pm 0,1$ mm
- Test climate: Air temperature 22 °C, RH 40 %, air pressure 980 hPa
- Water temperature: According to the standard
- Conditioning: Laboratory climate after arrival to SP

SP Technical Research Institute of Sweden
Energy Technology – Building Physics and Indoor Environment

Hans Brolin
 Technical Manager

Richard Dawson
 Technical Officer

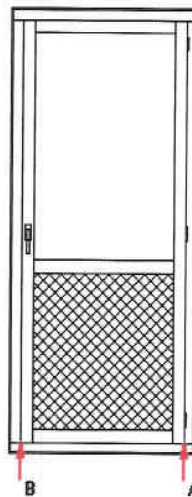
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Determination of air permeability and water tightness and resistance to wind load

Test object

Manufacturer: KINGAS
 Type: Balcony door wood
 Size: 885 x 2085 mm
 Condition at arrival: No visible damage
 Date of arrival: 2008-10-14
 Date of testing: 2008-10-21
 SP's serial number: 998



Water tightness according to SS-EN 1027 metod A up to 600 Pa (see attached pictures)

Point A: Leakage between frame and sash
 Leakage degree 2 immediately at 100 Pa
 Leakage degree 3 immediately at 300 Pa
 Leakage degree 4 immediately at 600 Pa

Point B: Leakage between frame and sash
 Leakage degree 2 after one minute at 100 Pa
 Leakage degree 3 immediately at 200 Pa
 Leakage degree 4 immediately at 600 Pa

Leakage grading

0 No leakage	3 Minor run
1 One or a few drops	4 Minor flow
2 Several drops	5 Considerable flow

Resistance to wind load according to SS-EN 12211 class 3

Test with repeated pressure change up to 600 Pa and storm resistance up to 1800 Pa

No damage noted.

SP Technical Research Institute of Sweden

Postal address
 SP
 Box 857
 SE-501 15 Borås
 Sweden

Office location
 Västeråsen
 Brinellgatan 4
 SE-504 62 Borås

Phone / Fax / E-mail
 +46 10 516 50 00
 +46 33 13 55 02
 info@sp.se

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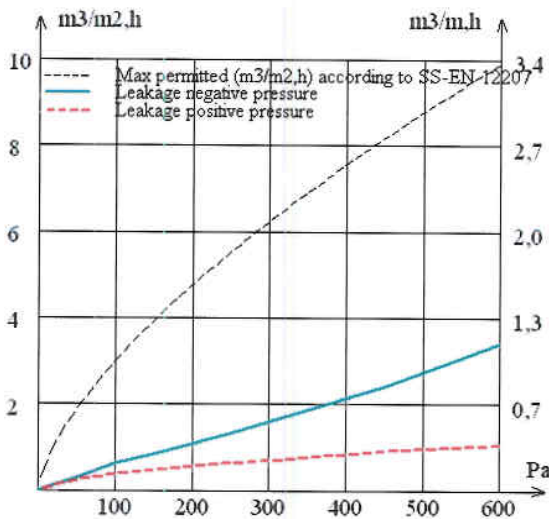
Deformation test up to 1200 Pa

Pressure, Pa	Deflection, mm	
	LHS vertical sash member (measurement length = 1950 mm)	RHS vertical sash member (measurement length = 1950 mm)
0	0,3	0,5
1200 positive pressure	0,6	0,8
1200 negative pressure	-0,2	0,1

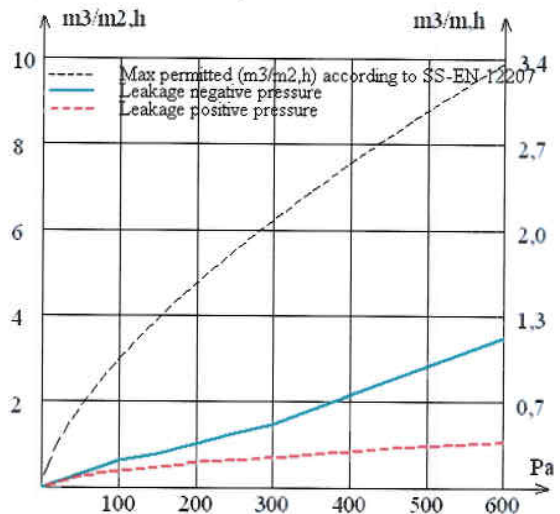
The maximum relative frontal deflection was 0,24 per mille (requirement: <3,3 per mille according to SS-EN 12210 class C)

Air permeability

Testing according to SS-EN 1026 up to 600 Pa



After wind loading: Testing according to SS-EN 1026 up to 600 Pa



Conditions of test

The test results refer only to the tested object.

Equipment used: Test rig invnr 202206 and measuring equipment invnr 200746

Estimated error margin: Air pressure difference ±2 Pa, air flow ±5 % and deformation (wind load) ±0,1 mm

Test climate: Air temperature 19 °C, RH 45 %, air pressure 980 hPa

Water temperature: According to the standard

Conditioning: Laboratory climate after arrival to SP

**SP Technical Research Institute of Sweden
Energy Technology – Building Physics and Indoor Environment**

Hans Brolin
Technical Manager

Richard Dawson
Technical Officer